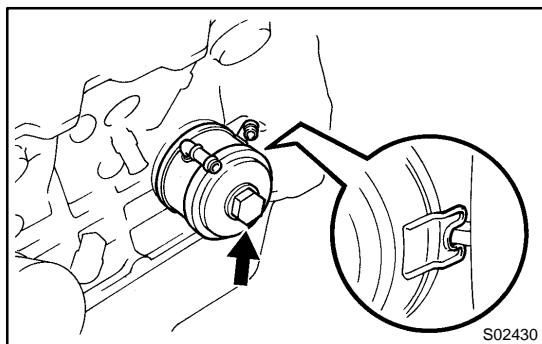


REMOVAL

1. **DRAIN ENGINE COOLANT**
2. **DISCONNECT OIL COOLER HOSES**

Disconnect the No.1 and No.2 oil cooler hoses.



3. **REMOVE OIL COOLER**

Remove the union bolt, gaskets, oil cooler and O-ring.